

# AN EWMA-TYPE CHART BASED ON SIGNED RANKS WITH EXACT RUN LENGTH PROPERTIES

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## Goal of this work

We propose [1] an EWMA-type chart based on the Wilcoxon signed rank (WSR) statistic where:

- The *general* distribution of WSR is derived without any approximation
- *Exact* in- and out-of-control performances are provided

## The WSR statistic

- The WSR statistic  $SR_t$  is equal to

$$SR_t = \sum_{j=1}^n \text{sign}(X_{t,j} - \theta_0) L_{t,j}$$

- Additionally:  $SR_t = 2SR_t^+ - \frac{n(n+1)}{2}$ ,
- The p.g.f.,  $G_{SR_t^+}(\omega)$  is ([2]):

$$G_{SR_t^+}(\omega) = \prod_{i=1}^n (p\omega^i + (1-p))$$

- The p.m.f.  $f_{SR_t^+}(s|n, p)$  is:

$$f_{SR_t^+}(s|n, p) = \frac{1}{s!} G_{SR_t^+}^{(s)}(\omega) \Big|_{\omega=0}$$

where

$$\frac{1}{s!} G_{SR_t^+}^{(s)}(\omega) = \sum_{j=0}^{\frac{n(n+1)}{2}-s} c_{s,j} \omega^j$$

## Phase II implementation

$X$  a quality characteristic from an continuous distribution and  $\theta$  the location parameter of interest.

- Process is in-control  $P(X_{t,j} > \theta_0 | \theta = \theta_0) = P(X_{t,j} < \theta_0 | \theta = \theta_0) = p_0$
- Otherwise  $p_1 = P(X_{t,j} > \theta_0 | \theta = \theta_1) = 1 - F_X(\theta_0 | \theta_1)$

## Proposed chart

- Similarly with [3], the plotting statistic,  $Y_t$ , is obtained through:

$$(\gamma_x + \gamma_y) Y_t + R_t = \gamma_x SR_t + \underbrace{\gamma_y Y_{t-1} + R_{t-1}}_{B_{t-1}}$$

- $(\gamma_x, \gamma_y) \in \mathbb{N}^2$
- $R_t = \gamma_x SR_t + B_{t-1} - (\gamma_x + \gamma_y) Y_t$
- $Y_t = \left\lfloor \frac{\gamma_x SR_t + B_{t-1}}{\gamma_x + \gamma_y} \right\rfloor$ ,  $Y_0 = R_0 = 0$
- Signals if  $Y_t < -K$  or  $Y_t > K$

## Run Length properties

- $ARL = \mathbf{q}'(\mathbf{I} - \mathbf{Q})^{-1} \mathbf{1}$

$$\mathbf{Q} = (q)_{i,j} = f_{SR^+} \left( \frac{SR_t + \frac{n(n+1)}{2}}{2} | n, p_1 \right)$$

## Optimization

For  $ARL_0 = 370.4$ ,  $p_0 = 0.5$ , the optimal vector of design parameters  $(\mathbf{v}^* = K^*, \gamma_x^*, \gamma_y^*)$  is obtained as:

$$\mathbf{v}^* = \underset{\mathbf{v}}{\text{argmin}} ARL(\mathbf{v}, n, p_1) \quad (1)$$

$$ARL(\mathbf{v}^*, n, p_0) = ARL_0 \quad (2)$$

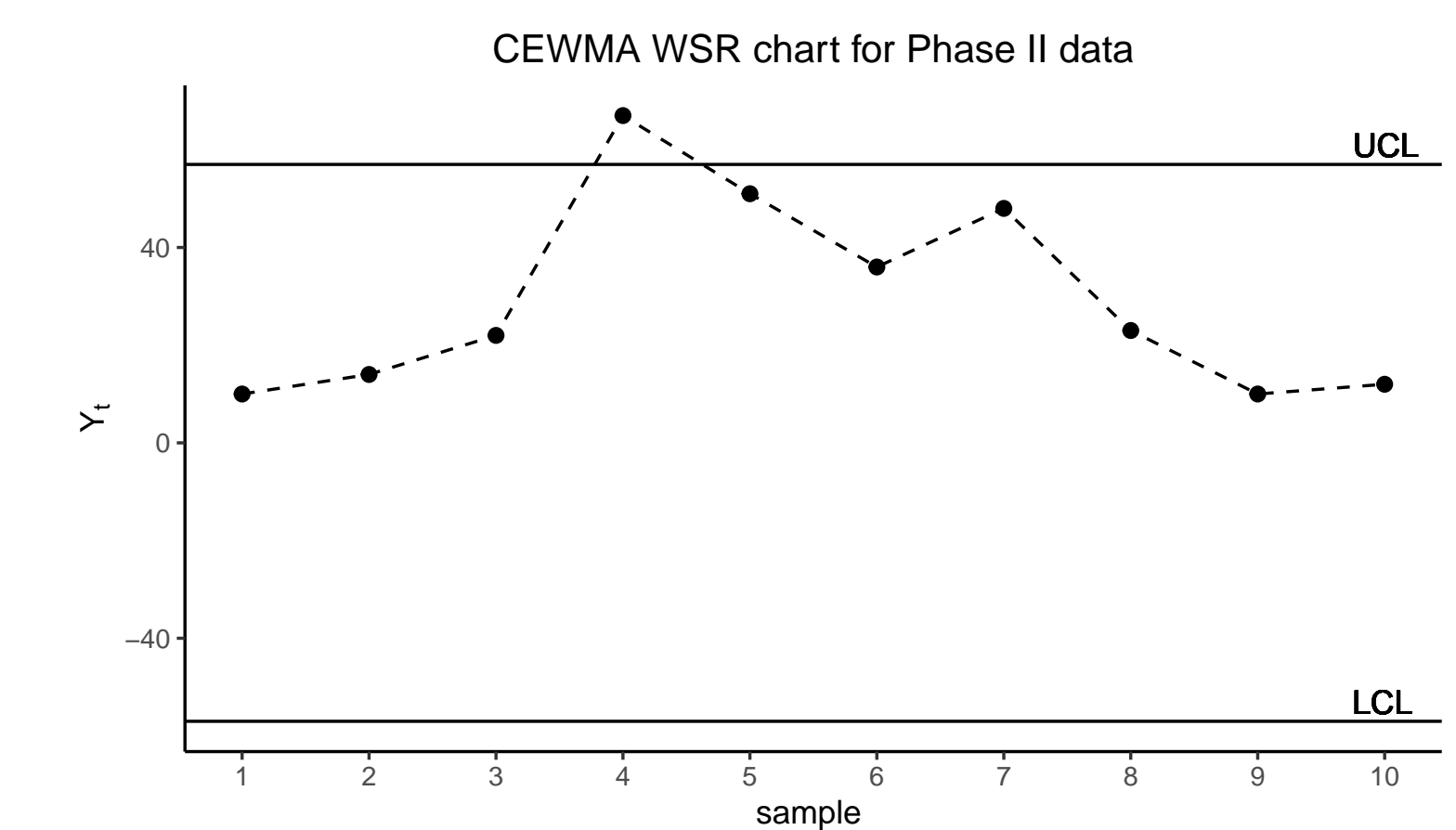
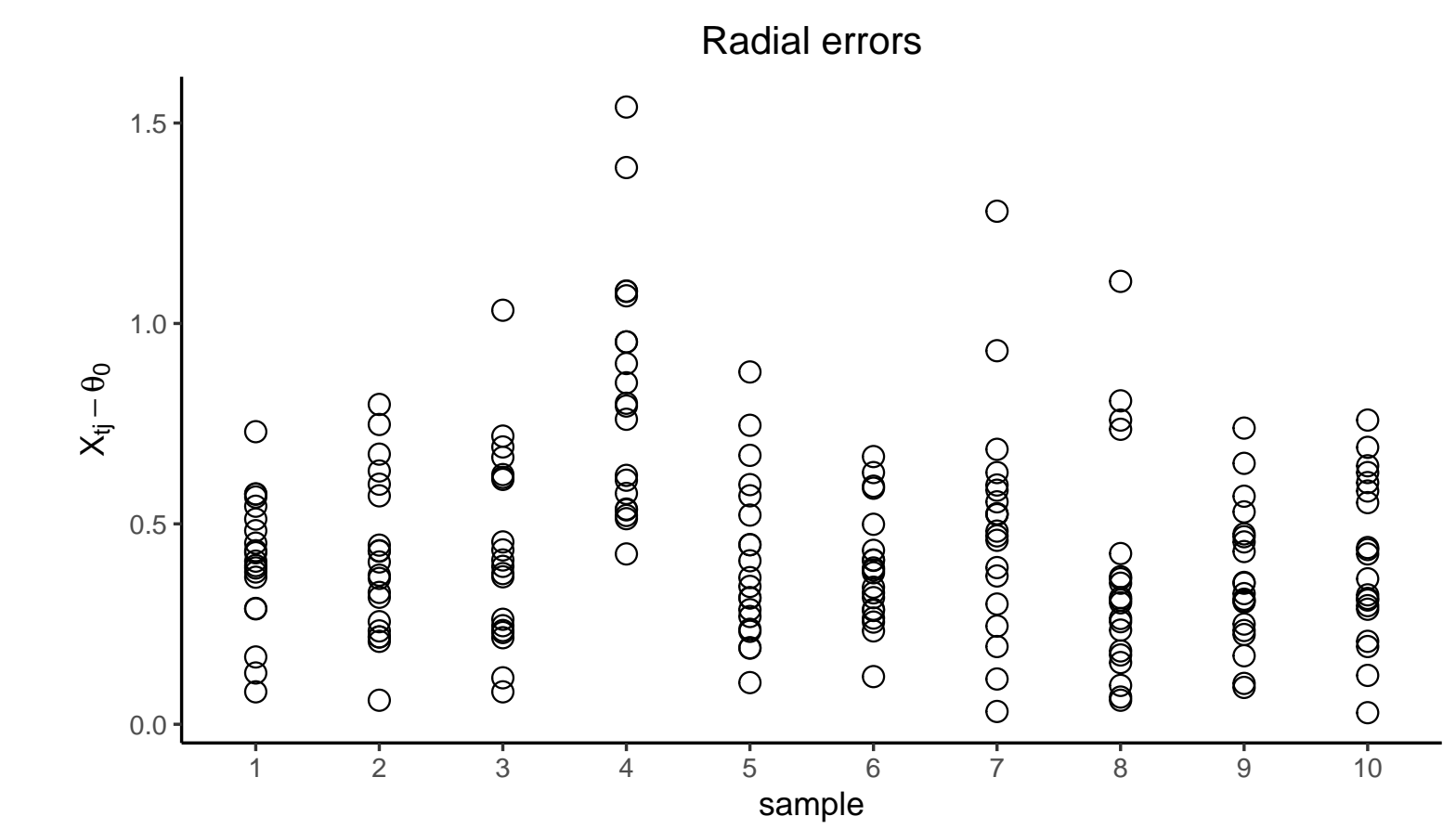
and

$$\frac{|ARL(\mathbf{v}^*, n, p_0) - ARL_0|}{ARL_0} \leq \delta \quad (3)$$

## Performance Comparisons

$p$	CEWMA WSR	CEWMA SN	EWMA	A-EWMA	CUSUM
0.50	370.6	370.2	370.0	367.6	373.7
0.45	84.7	37.3	31.0	<b>30.9</b>	40.3
0.40	20.2	<b>11.4</b>	12.3	12.2	11.7
0.30	4.9	<b>4.5</b>	5.6	5.4	4.5
0.25	<b>3.3</b>	3.5	4.4	4.2	3.5
0.20	<b>2.6</b>	2.9	3.7	3.5	2.9
0.15	<b>2.1</b>	2.4	3.2	2.9	2.4
0.10	<b>1.8</b>	2.1	2.9	2.5	2.1
0.05	<b>1.5</b>	2.0	2.6	2.1	2.0
$\gamma_X$	3	3	-	-	-
$\gamma_Y$	5	16	-	-	-
$K$	75	4	-	-	-
$\lambda$	-	-	0.05	0.05	-
$W$	-	-	2.487	2.487	-
$k$	-	-	-	-	1.0
$h$	-	-	-	-	11.62

## Illustrative example



## References

- [1] T. Perdikis, S. Psarakis, P. Castagliola, and G. Celano. An ewma-type chart based on signed ranks with exact run length properties. *Journal of Statistical Computation and Simulation*, 0(0):1–20, 2020. doi: 10.1080/00949655.2020.1828415.
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- [3] P. Castagliola, K.P. Tran, G. Celano, A.C. Rakitzis, and P.E. Maravelakis. An Ewma-Type Sign Shart with Exact Run Length Properties. *Journal of Quality Technology*, 51(1):51–63, 2019.